



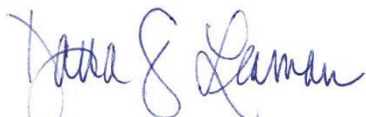
**SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005**

<p><b>Absolute Calibration and Consulting Services LLC</b> 6057 Executive Centre Drive, Suite 8 Memphis, TN 38134 Mr. Kraig Rowe Phone: 316-616-7402 Fax: 888-571-2173 E-mail: kraig@accs-llc.com URL: http://www.ACCS-LLC.com</p>	<p><b>Fields of Calibration</b> Dimensional Electromagnetics – DC/Low Frequency Mechanical Thermodynamic</p> <p>This laboratory is compliant to ANSI/NCSL Z540-1-1994; Part 1. (NVLAP Code: 20/A01)</p>
--	---

**CALIBRATION AND MEASUREMENT CAPABILITIES (CMC) <sup>Notes 1,2</sup>**

Measured Parameter or Device Calibrated	Range	Expanded Uncertainty <sup>Note 3</sup>	Remarks
<b>DIMENSIONAL</b>			
<b>ANGULAR (20/D01)</b>			
Rotary Stroke – Clockwise and Counterclockwise	500°	0.46 %	Internal Procedure AACCS-CP-2015
<b>LENGTH and DIAMETER; STEP GAGES (20/D05)</b>			
Testing Machines Displacement Measuring System, field calibration <sup>Note 4</sup>	0.05 in to 10.0 in	0.22 %	ASTM E2309/2309M
Testing Machines Speed Displacement component <sup>Note 4</sup>	1 mm/min to 127 mm/min	0.27 %	ASTM E2658
Extensometer Systems Strain and micro-displacement <sup>Note 4</sup>	0.0001 in to 1.0 in	0.30 %	ASTM E83
<b>ELECTROMAGNETICS – DC/LOW FREQUENCY</b>			
<b>DC VOLTAGE (20/E06)</b>			
DC Voltage <sup>Note 4</sup>	0.001 V to 10.0 V	0.06 % + 0.58 μV	A/D, D/A, and gain
<b>MECHANICAL</b>			
<b>FORCE (20/M06)</b>			
Testing Machines Force <sup>Note 4</sup>	0.1 lbf to 220 000 lbf -0.1 lbf to -1 000 000 lbf	0.23 %	ASTM E4

2017-12-20 through 2018-12-31  
Effective dates

  
For the National Voluntary Laboratory Accreditation Program



**National Voluntary  
Laboratory Accreditation Program**



**CALIBRATION LABORATORIES**

**NVLAP LAB CODE 201048-0**

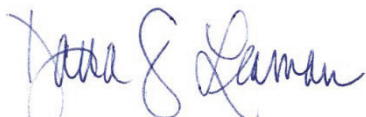
**CALIBRATION AND MEASUREMENT CAPABILITIES (CMC) <sup>Notes 1,2</sup>**

Measured Parameter or Device Calibrated	Range	Expanded Uncertainty <sup>Note 3</sup>	Remarks
<b>TORQUE (20/M15)</b>			
Testing Machines Torque <sup>Note 4</sup>	10 lbf-in to 5000 lbf-in	0.24 %	ASTM E2624

**THERMODYNAMIC**

<b>PRESSURE INDICATORS (20/T05)</b>			
Testing Machines Pressure <sup>Note 4</sup>	0 psig to 50 psig	0.39 % + 0.013 psi	ASTM D5720, limited to readings at ascending pressures
<b>END</b>			

2017-12-20 through 2018-12-31  
Effective dates

  
For the National Voluntary Laboratory Accreditation Program



**Notes**

**Note 1:** A Calibration and Measurement Capability (CMC) is a description of the best result of a calibration or measurement (result with the smallest uncertainty of measurement) that is available to the laboratory's customers under normal conditions, when performing more or less routine calibrations of nearly ideal measurement standards or instruments. The CMC is described in the laboratory's scope of accreditation by: the measurement parameter/device being calibrated, the measurement range, the uncertainty associated with that range (see note 3), and remarks on additional parameters, if applicable.

**Note 2:** Calibration and Measurement Capabilities are traceable to the national measurement standards of the U.S. or to the national measurement standards of other countries and are thus traceable to the internationally accepted representation of the appropriate SI (Système International) unit.

**Note 3:** The uncertainty associated with a measurement in a CMC is an expanded uncertainty with a level of confidence of approximately 95 %, typically using a coverage factor of  $k = 2$ . However, laboratories may report a coverage factor different than  $k = 2$  to achieve the 95 % level of confidence. Units for the measurand and its uncertainty are to match. Exceptions to this occur when marketplace practice employs mixed units, such as when the artifact to be measured is labeled in non-SI units and the uncertainty is given in SI units (Example: 5 lb weight with uncertainty given in mg).

**Note 3a:** The uncertainty of a specific calibration by the laboratory may be greater than the uncertainty in the CMC due to the condition and behavior of the customer's device and specific circumstances of the calibration. The uncertainties quoted do not include possible effects on the calibrated device of transportation, long term stability, or intended use.

**Note 3b:** As the CMC represents the best measurement results achievable under normal conditions, the accredited calibration laboratory shall not report smaller uncertainty of measurement than that given in a CMC for calibrations or measurements covered by that CMC.

**Note 3c:** As described in Note 1, CMCs cover calibrations and measurements that are available to the laboratory's customers under *normal conditions*. However, the laboratory may have the capability to offer special tests, employing special conditions, which yield calibration or measurement results with lower uncertainties. Such special tests are not covered by the CMCs and are outside the laboratory's scope of accreditation. In this case, NVLAP requirements for the labeling, on calibration reports, of results outside the laboratory's scope of accreditation apply. These requirements are set out in Annex A.1.h. of NIST Handbook 150, Procedures and General Requirements.

**Note 4:** Uncertainties associated with field service calibration may be greater as they incorporate on-site environmental contributions, transportation effects, or other factors that affect the measurements. (This note applies only if marked in the body of the scope.)

**Note 5:** Values listed with percent (%) are percent of reading or generated value unless otherwise noted.

**Note 6:** NVLAP accreditation is the formal recognition of specific calibration capabilities. Neither NVLAP nor NIST guarantee the accuracy of individual calibrations made by accredited laboratories.

2017-12-20 through 2018-12-31

Effective dates

For the National Voluntary Laboratory Accreditation Program